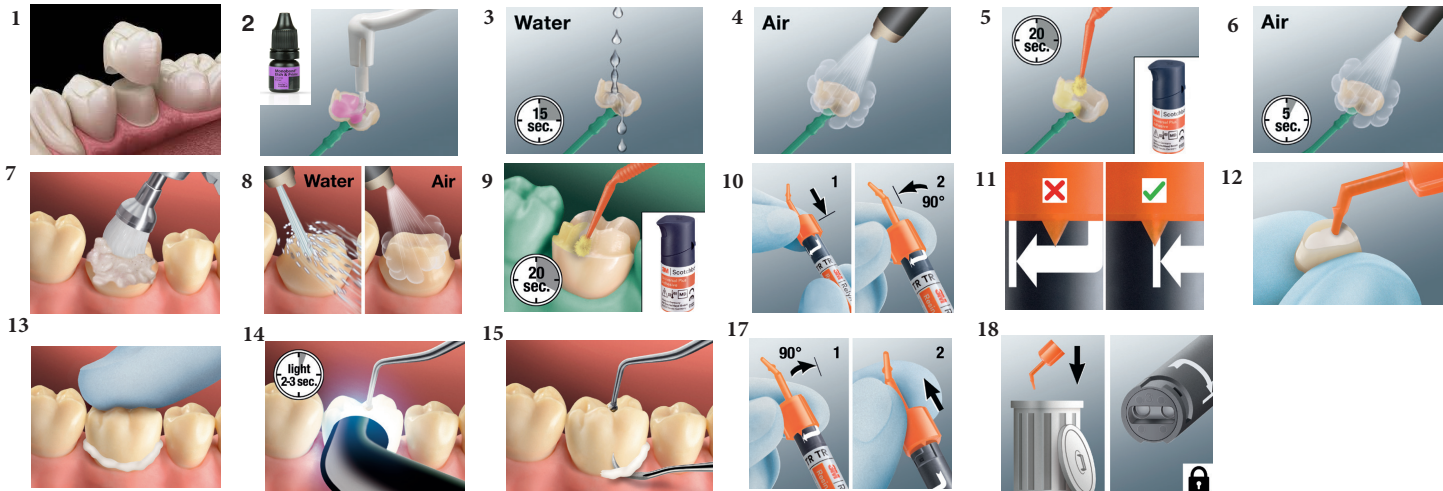




Tack cure approx. 2-3 sec per surface. Using precure on light