

# 16049 Alarm List

Sr. No.	Alarms	Condition / Procedure	Solution	Remarks
1.	[1194] SC1701 Main Drive Servo Motion servo ON Reset Control Fault	Go to Control panel trip MCB Q1701 then Alarm will Generated	Go to Control panel on the MCB Q1701 then Alarm will eliminated	
2.	[1124]SC1701 Main Drive Servo S55 Excessive Velocity Error	1.Carton Jam or less Torque Valve, 2.Go to MMIC screen go SC1701 MMIC, then Setting, Reduce torque Value	1.Clear the cartons 2.Set the Torque valve as before	
3.	[1141]SC1701 Main Drive Servo nF06 Control Connection loss Fault	Go to Control panel Remove 24vdc Supply on SC1701 Drive alarm will generated	Go to Control panel put the 24vdc Supply on SC1701 Drive alarm will eliminated	
4.	[1141]SC1701 Main Drive Servo Module Fault - Control Sync Fault	Go to Control panel Remove 24vdc Supply on SC1701 Drive alarm will generated	Go to Control panel put the 24vdc Supply on SC1701 Drive alarm will eliminated	
5.	[1191]SC1701 Main Drive Servo Safe Torque OFF Fault	Go to Control panel Remove 24vdc Safety Red Supply on SC1701 Drive alarm will generated	Go to Control panel put the 24vdc Safety Red Supply on SC1701 Drive alarm will eliminated	
6.	[1194] SC2701 Booklet Pick & Place Servo Motion servo ON Reset Control Fault	Go to Control panel trip MCB Q2701 then Alarm will Generated	Go to Control panel on the MCB Q2701 then Alarm will eliminated	
7.	[1124]SC2701 Booklet Pick & Place Servo S55 Excessive Velocity Error	Carton Jam or less Torque Valve, Go to MMIC screen go SC2701 MMIC, then Setting, Reduce torque Value	1.Clear the cartons 2.Set the Torque valve as before	
8.	[1141]SC2701 Booklet Pick & Place Servo nF06 Control Connection loss Fault	Go to Control panel Remove 24vdc Supply on SC2701 Drive alarm will generated	Go to Control panel put the 24vdc Supply on SC2701 Drive alarm will eliminated	
9.	[1141]SC2701 Booklet Pick & Place Servo Module Fault - Control Sync Fault	Go to Control panel Remove 24vdc Supply on SC2701 Drive alarm will generated	Go to Control panel put the 24vdc Supply on SC2701 Drive alarm will eliminated	
10.	[1191]SC2701 Booklet Pick & Place Servo Safe Torque OFF Fault	Go to Control panel Remove 24vdc Safety Red Supply on SC2701 Drive alarm will generated	Go to Control panel put the 24vdc Safety Red Supply on SC2701 Drive alarm will eliminated	
11.	[102]CY1802 Major Angle Flap Folding Cyl Retract Alarm	Remove the reed from Retract then Alarm will generated	Adjust & lock the reed from Retract end then Alarm will eliminated	
12.	[102]CY1803 Major End Folding Cylinder Extend Alarm	Remove the reed from Extend end then Alarm will generated	Adjust & lock the reed from Extend then Alarm will eliminated	
13.	[102]CY1804 Major Flap Leveling Cylinder Retract Alarm	Remove the reed from Retract then Alarm will generated	Adjust & lock the reed from Retract end then Alarm will eliminated	
14.	601]MO2301 Infeed Conveyor Motor Forward Feedback OFF Alarm	Go to Control panel trip MCB MO2301 then Alarm will Generated	Go to Control panel ON the MCB MO2301 then Alarm will eliminated	
15.	[405]ES1201 HMI E-Stop Alarm	Press Estop Near IPC area ES1001 alarm will generated	Release the Estop & alarm will eliminated	
16.	[405]ES1001 Control Panel E-Stop Alarm	Press Estop Near Control panel area ES1202 alarm will generated	Release the Estop & alarm will eliminated	
17.	[405]ES1202 Infeed E-Stop Alarm	Press Estop Near main drive area ES1203 alarm will generated	Release the Estop & alarm will eliminated	
18.	[405]ES1203 E-Stop Alarm	Press Estop Near flap folding area ES12014alarm will generated	Release the Estop & alarm will eliminated	

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19.	[405]GZ1301 Guard Door -1 Channel 2 Input Test Pulse error	Open Guard Door – 1 alarm will generated	Close the Door & the alarm will eliminated	
20.	[405]GZ1302 Guard Door -2 Channel 2 Input Test Pulse error	Open Guard Door – 2 alarm will generated	Close the Door & the alarm will eliminated	
21.	[405]GZ1303 Guard Door -3 Channel 2 Input Test Pulse error	Open Guard Door – 3 alarm will generated	Close the Door & the alarm will eliminated	
22.	[405]GZ1304 Guard Door -4 Channel 2 Input Test Pulse error	Open Guard Door – 4 alarm will generated	Close the Door & the alarm will eliminated	
23.	[405]GZ1305 Guard Door -5 Channel 2 Input Test Pulse error	Open Guard Door – 5 alarm will generated	Close the Door & the alarm will eliminated	
24.	[405]GZ1306 Guard Door -6 Channel 2 Input Test Pulse error	Open Guard Door – 6 alarm will generated	Close the Door & the alarm will eliminated	
25.	[405]GZ1307 Guard Door -7 Channel 2 Input Test Pulse error	Open Guard Door – 7 alarm will generated	Close the Door & the alarm will eliminated	
26.	[405]GZ1308 Guard Door -8 Channel 2 Input Test Pulse error	Open Guard Door – 8 alarm will generated	Close the Door & the alarm will eliminated	
27.	[405]GZ1309 Guard Door -9 Channel 2 Input Test Pulse error	Open Guard Door – 9 alarm will generated	Close the Door & the alarm will eliminated	
28.	[405]GZ1310 Guard Door -10 Channel 2 Input Test Pulse error	Open Guard Door – 10 alarm will generated	Close the Door & the alarm will eliminated	
29.	[10002] SV0401 – Pneumatic Quick Exhaust Value Fault	Remove air Supply and Reset the Machine alarm will generated	Provide the air Supply and Reset the Machine alarm will eliminated	